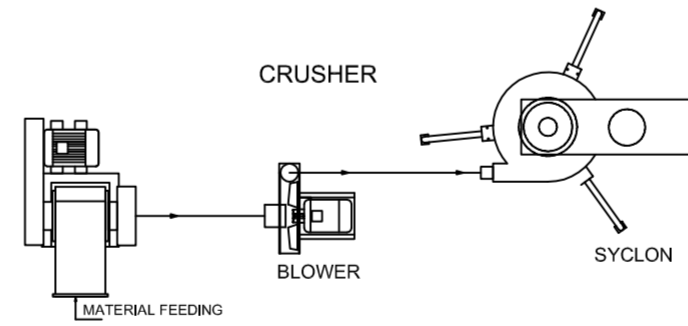
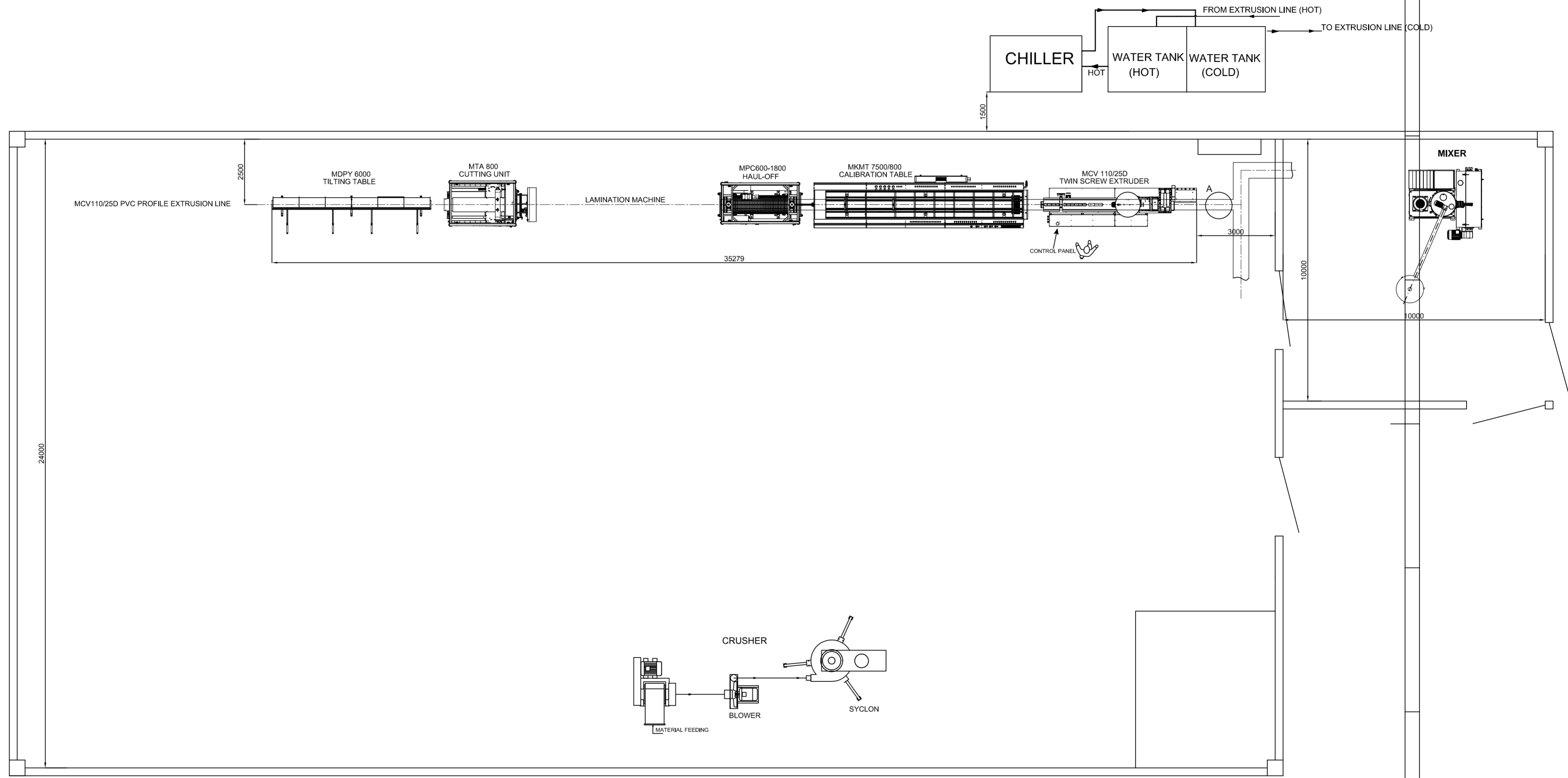


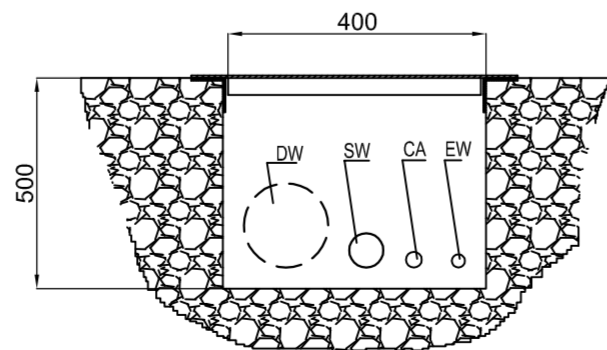
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HYP-02



TECHNICAL DETAILS OF PVC PROFILE EXTRUSION LINE	
TOTAL EXTRUDER CAPACITY	600-650 kg/h
CHILLER CAPACITY	206.000 kcal/h
MIXER CAPACITY	400 kg/charge
COOLING WATER INLET TEMPERATURE (Ti)	12-15°C
COOLING WATER OUTLET TEMPERATURE (To)	Ti+5°C
TOTAL AIR CONSUMPTION	1 m³/min
AIR PRESSURE	6 bar
TOTAL WATER CONSUMPTION	26 m³/h
WATER PRESSURE	3 bar

LEGEND	
○	WATER INLET
●	WATER OUTLET
⊙	AIR INLET
□	ELECTRIC CONNECTION
SW	SUPPLY WATER PIPE
DW	DRAINAGE WATER PIPE
CA	COMPRESSED AIR PIPE
EW	ELECTRIC WIRE



A DETAIL

NOTE: Drainage water pipe (DW) should have a slope of 1/100 in the direction of water flow.

 Makina ve Kalıp San. A.Ş.	Çizen	TARİH	ADI	İMZA
	Kontrol	12.03.2013	S.ARABACI	
	Onay	12.03.2013	A.DEMİRCİ	
PROJE ADI		RESİM NO	REV. NO	ÖLÇEK
12 10P3 064 PVC PROFILE EXTRUSION LINE LAYOUT		HYP-02	02	---
<small>Bu resim MİKROSAN Makina ve Kalıp Sanayi A.Ş.'nin malıdır. Üçüncü şahıslara verilmesi veya kopya edilmesi halinde kanuni takibat yapılır.</small>				